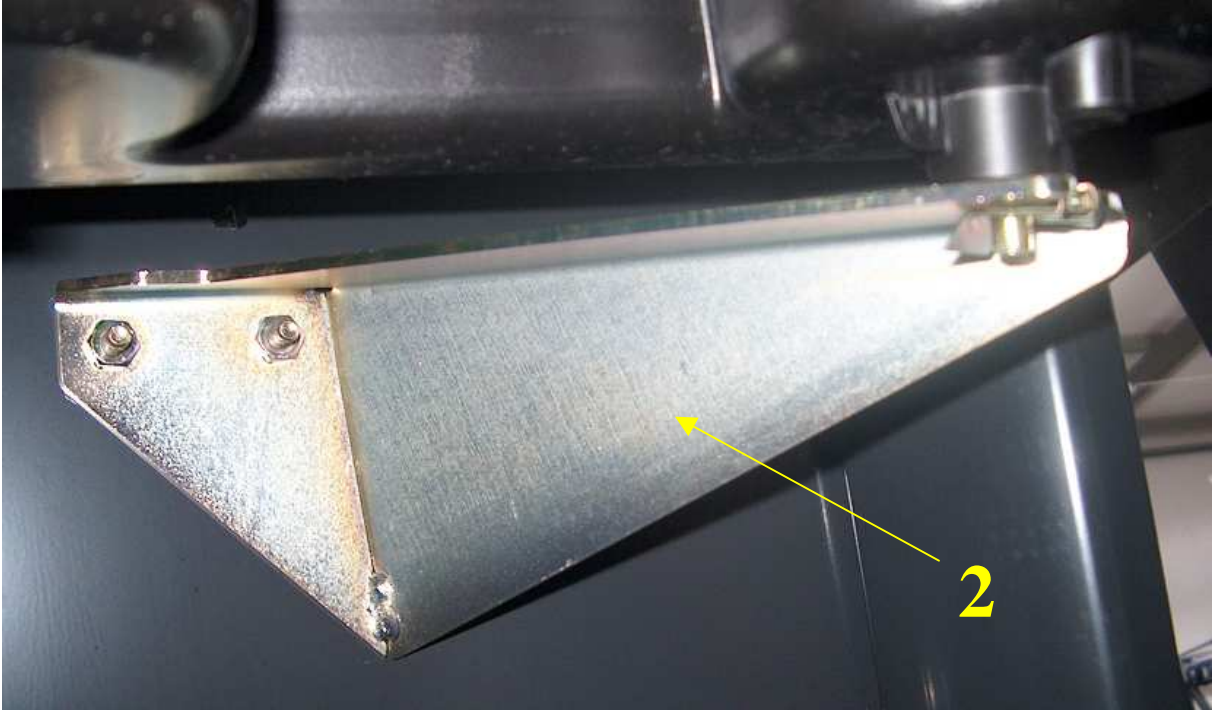


Installation instructions for LINDE 391 heater

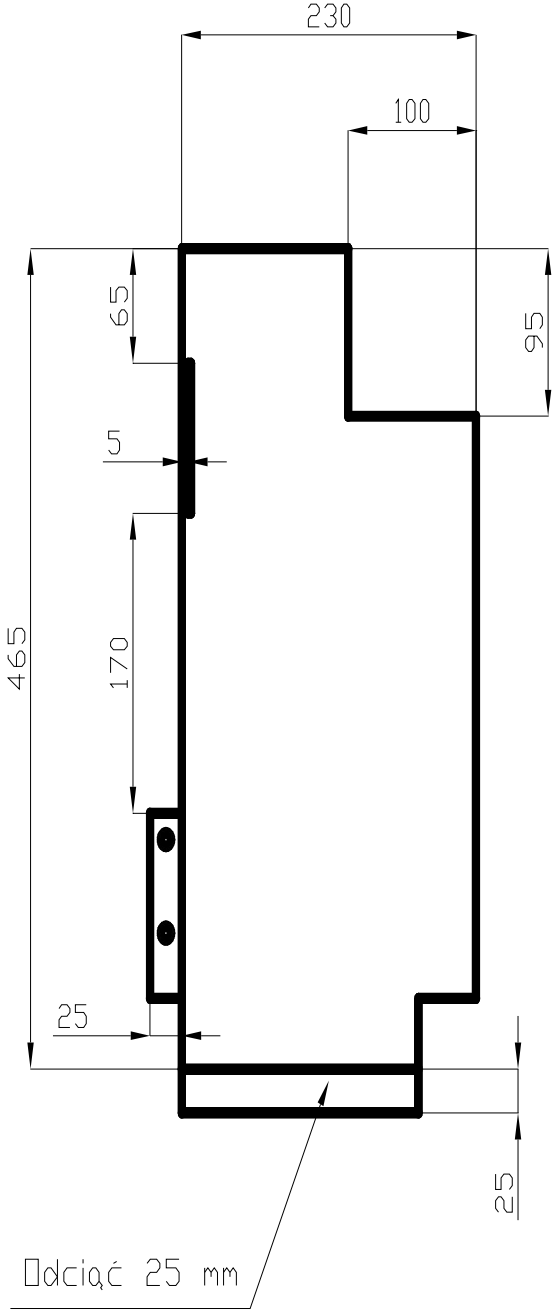
1. Remove the truck floor and the dashboard (1)



2. Remove the sheet which fixes the dashboard (2)



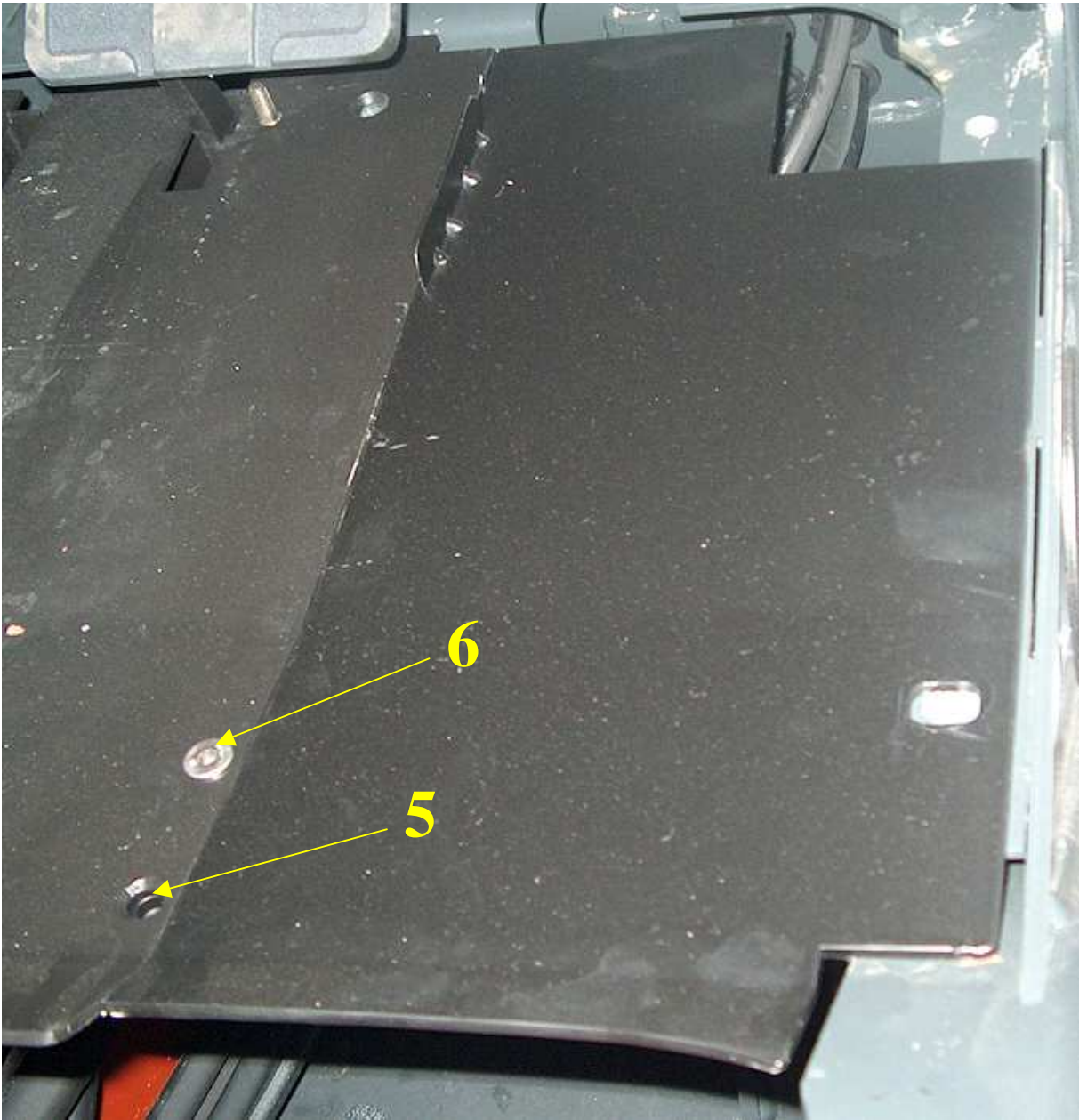
3. Cut out the floor according to the drawing.



4. Weld the sheets (3) and (4) as shown in the drawing.



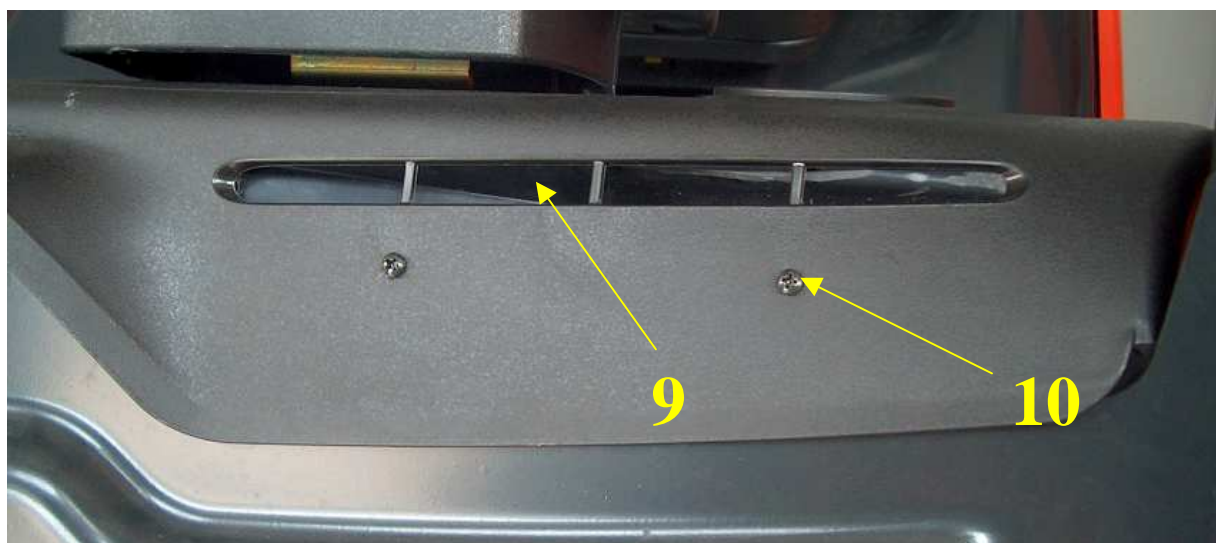
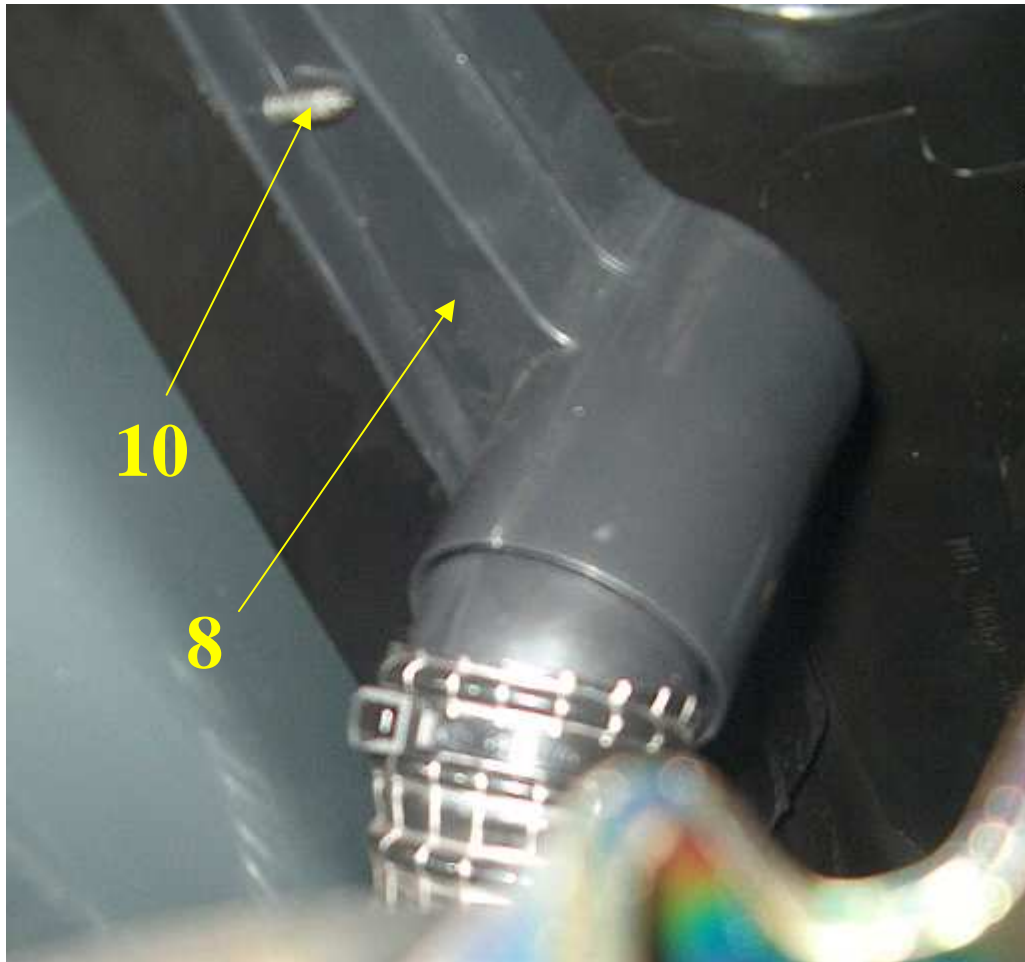
5. Using the cut part of the floor as a template mark points for drilling the openings (5). Drill $\text{Ø}9$ openings where marked and deepen them using $\text{Ø} 16$ borer so that the M8x25 bolt head (6) is flush with the floor when tightened. Reinstall the floor.



6. Attach the heater with M8x25 bolts (7) where the sheet which fixed the dashboard was installed (2).



7. Put the tip of the heater blower hose (8) against the outlet of air directed on the windscreen (9) , and fasten using $\varnothing 3,5 \times 19$ self drilling screws (10).



8. Cut the hose (11)



9. Install the copper T-pipe (12) in the cut hose using bands. Connect hose (13) to the T-pipe, which supplies the heating medium to the heater. Connect hose (15) to the connector pipe (14) which discharges the heating medium from the heater.



10. Reinstall the dashboard (1)

11. Fasten the control panel (16) to the heater body using \varnothing 3,5x19 self-drilling screws (17).



12. Put the upper part of the heater body against the dashboard (1) and mark points for $\text{Ø}9$ openings on the floor plate.
13. Drill openings at the marked points and insert M6 blind rivet nuts.
14. Fasten the heater body using M6x20 bolts (18).



15. Screw the filter to the heater body using M5x18 bolts (19).



16. Cut out the threshold (20) as shown in the picture and fasten it with bolts.

