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Cabin assembly instructions

TOYOTA TONERO 8 FGF/FDF 15-35

FRONT PANEL

1. Unscrew dashboard at position (1)
2. Position lower front metal sheet (2) underneath dashboard, then screw back (1).



3. Insert rivet nut M8 in original holes, which are found on the upper inner face on the **OHG (over head guard)**.
4. Adjust position for lower side of glass against lower metal sheet support (seen at mark 2 in previous figure). Caution, the glass position must fit inner OGH surface. Then adjust upper glass side to inner roof side of OGH (3).



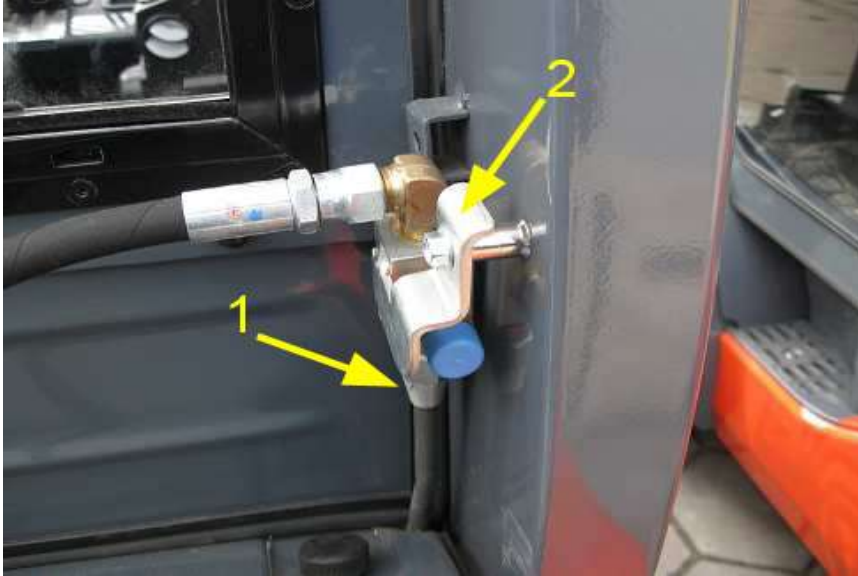
5. Use glass on specifics holder fixtures (4) using M8x25 screws.



REAR PANEL VERSION 1

(Without special assembly tool)

1. Unscrew gas manifold holder (1). Move holder to rear part of frame (2). Mark position, and then drill $\varnothing 11$. Insert M8 rivet nut and fix holder with M8x35 screws.



2. Unscrew handle in order to adjust its position as indicated on figure below (3). Screw back the handle with self drilling screws $\varnothing 4, 8 \times 19$.





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3. Fit rear metal cover against inner rear surface of **OGH** using the bottom edge as reference. The metal cover should meet top and side edges while staying in contact with lower edge of **OHG** (4). Fix metal cover using self-drilling screws $\varnothing 6$, 3x25. (5).



4. Assemble lower metal cover using M6x15 screws.

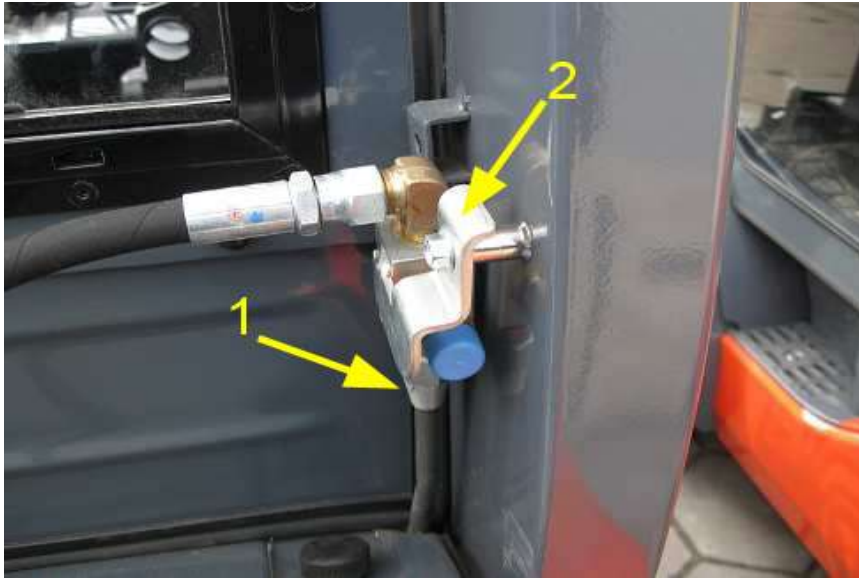




REAR PANEL VERSION 2

(With special assembly tool)

1. Unscrew gas manifold holder (1). Move holder to rear part of frame (2). Mark position, and then drill $\varnothing 11$. Insert M8 rivet nut and fix holder with M8x35 screws.



2. Unscrew handle in order to adjust its position as indicated on figure below (3). Screw back the handle with self drilling screws $\varnothing 4, 8 \times 19$.





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3. Position the special against rear vertical profile on **OHG** frame pushing up to the roof (4). Then, hitting bolts with hammer mark drilling positions (5). Drill $\varnothing 9$, insert rivet nuts M6. Fix rear panel using M6x20 screws (6).



4. Finish assembly with the lower metal cover, using M6x15 screws.





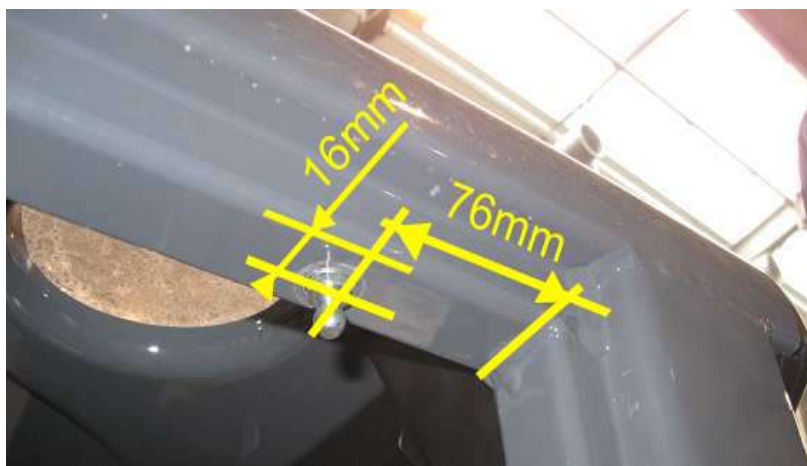
DOORS VERSION 1

(Without special assembly tool)

1. Adjust position door and hinge (1) so that its seal contour match inner door profile on **OHG**.
2. Mark drilling positions on OHG (1)
3. Drill $\varnothing 11$ and then insert M8 rivet nuts. Approach temporarily hinges with M8x25 screws.
4. Verify positioning of the door to ensure the seal covers evenly inner OHG profile. Tighten screws to fix.



5. Mark drilling position for gas spring ball pin holder according to dimensions shown in figure below.
6. Drill $\varnothing 11$, and then insert rivet nut M8.
7. Fit gas spring ball pin holder.





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8. Disassemble handle (2) from front right pillar on OGH. Assemble handle holder plate (3) to handle using M8x20 screws. And then fix this assembly to OHG.



9. Close door and locate position for latch (4) on OHG pillar. Mark for drilling, then drill $\varnothing 11$ in marked places, and then insert M8 rivet nuts. Fix door latch using M8x20 screws.





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10. Should there be a gap between lower door edge and floor in cabin, the position can be adjusted as indicated on figure below (5).





DOORS VERSION 2

(With original constructor's hole in OHG)

1. Enlarge original holes to $\varnothing 11$, and then insert M8 rivet nuts.
2. Fix hinge (1) on **OHG** using M8x25 screws.



3. Insert M8 rivet nut in original hole underneath upper **OHG** bar for gas spring ball pin holder.
4. Fix gas spring ball pin holder (2), and assemble gas spring.





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5. Disassemble handle (3) from front right pillar on OGH. Assemble handle holder plate (4) to handle using M8x20 screws. And then fix this assembly to OHG.



6. Close door and locate position for latch (5) on OHG pillar. Mark for drilling, then drill $\varnothing 11$ in marked places, and then insert M8 rivet nuts. Fix door latch using M8x20 screws.





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7. Should there be a gap between lower door edge and floor in cabin, the position can be adjusted as indicated on figure below (6).





DOORS VERSION 3

(With special assembly tool)

1. Position special assembly tool against outer face on rear pillar of OHG, push up against top edge (1). Mark drilling position hitting the bolt with a hammer (2). Drill $\varnothing 11$ on marked positions then insert M8 rivet nuts. Fix hinges using Mx23 screws (3).



2. Assemble gas spring ball pin holder (4) onto OHG roof bar.



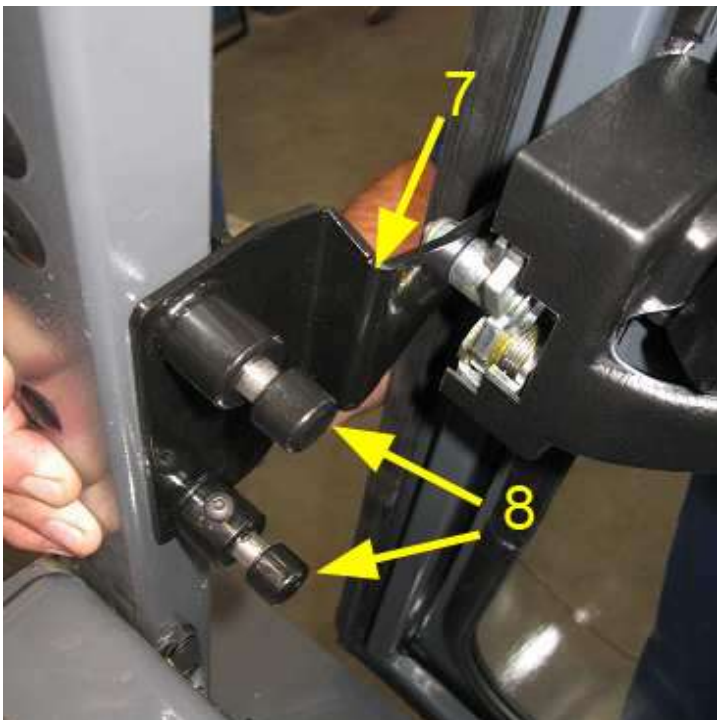


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3. Disassemble handle (5) from front right pillar on OGH. Assemble handle holder plate (6) to handle using M8x20 screws. And then fix this assembly to OHG.



4. Close door onto special latch positioning tool (7) in dedicated groove. Mark drilling positions hitting bolt with a hammer (8). Drill $\text{\O}11.2$ then insert M8 rivet nuts. Fix door latch using M8x20 screws (9).





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5. Should there be a gap between lower door edge and floor in cabin, the position can be adjusted as indicated on figure below (10).

